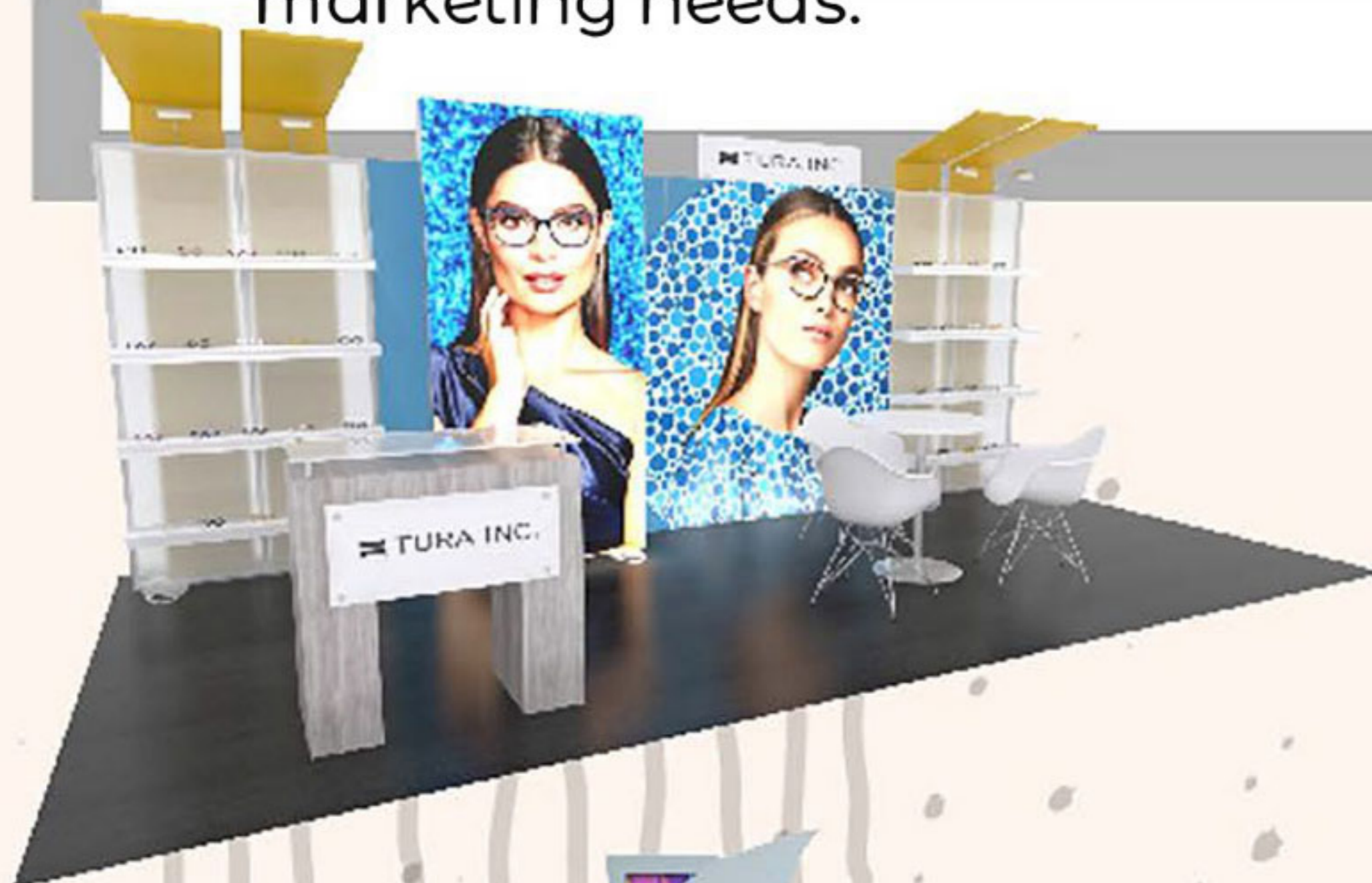


# CONTEMPORARY, DESIGN-DRIVEN GREEN TRADE SHOW DISPLAYS

Since 2007, Eco-Systems Sustainable Designs and Graphic Resource Group, through our manufacturing partner Classic Exhibits Inc., have been the **leader of contemporary, design-driven green displays via our ecoSmart line**. Over the years, we've won many industry awards for our revolutionary designs and eco-friendly construction, including Buyers Choice and Best of the Best Awards at exhibit industry trade shows.

Today, Graphic Resource Group, through our manufacturing partner Classic Exhibits', ecoSmart line offers some of the most innovative displays on the market. All of our products are built using eco-friendly materials, which in most cases cost the same or less than standard displays. These materials give clients the ability to choose from an existing kit or create a display specific to their exhibit marketing needs.



## Sustainable Trade Show Products

Graphic Resource Group, through our manufacturing partner Classic Exhibits, is proud to offer the **GREENEST Exhibits**

**in the Industry.** From small ecoSmart portable displays to large island displays, to iPad stands and more, the sky is the limit for ecoSmart. **We offer hundreds of pre-designed "kits," which allow clients to design and modify displays to fit their exact needs.**

Our turnaround times are very competitive, typically 10-15 days from order to shipment on 10 ft. displays and 15-20 days on islands.

YOUR BRAND.  
YOUR DESIGN.  
YOUR PLANET.

MADE IN  
THE USA

eco smart

SUSTAINABLE DESIGNS

YOUR BRAND. YOUR DESIGN. YOUR PLANET.

# GREEN MATERIALS GUIDE

## Our Eco Friendly Trade Show Facility

EcoSmart displays are made in our 125,000 sq. ft. CNC Manufacturing Facility in Portland, OR.

Using sustainable materials and recycling waste wood, plastic, and aluminum/steel is core to our business model.



**Recycled Aluminum Extrusions** - Made from up to 70% recycled aluminum.

**LED Lighting** - Uses 25-30% less energy and lasts 8 to 25 times longer than halogen lights.

**Bamboo Plywood** - Made from 100% rapidly renewable bamboo, using emission free adhesives.

**ECO-Glass** - Made from 100% post-industrial material, unlike standard acrylic which is made from petroleum-based virgin plastics.

**Shipping Cases** - 100% recyclable and made from recycled plastics.

**FSC Certified Wood** - Sustainably harvested, Forest Stewardship Council (FSC) certified wood.

**Recycled Fabric Graphics** - Made from 60-100% post-consumer plastics and post-industrial fiber waste.

**ECO-Board** - Biodegradable, printable alternative to PVC Sintra that can biodegrade in 9 months.

**Paint, Finishes, and Adhesives** - Water-based, low VOC (Volatile Organic Compound), or VOC Free and GREENGUARD Certified which release the fewest possible pollutants for less environmental impact.

**ReCo** - Flexible substrate made from 100% recycled plastics used for graphic backers, substrates, and infills.

YOUR BRAND.  
YOUR DESIGN.  
YOUR PLANET.

ecosmart

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